

## Photoelectric Sensor for the Automotive and Machine Tool Industries

- Oil-resistant, rugged body made of stainless steel.
- Spot visibility improved to as far as 1 m away.  
Product lineup includes Through-beam Models with Orange Spot.
- Product lineup includes M12 Smartclick pre-wired connector models.



Refer to *Safety Precautions* on page 11.



CE

## Features

**Industry Top** A Sensor with Stainless Steel Housing That's Strong, Compact, and Easy to Use!

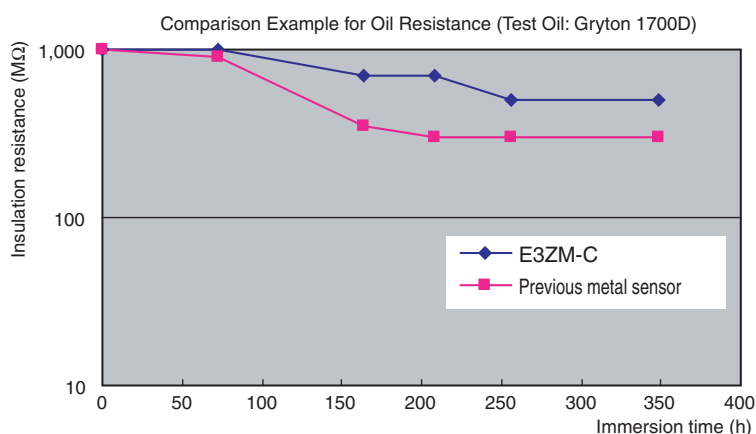
### Resists Oils and Coolants

The E3ZM-C features a simple shape and structure, and yet provides IP67 protection and oil resistance (oil resistant to OMRON in-house standard). This performance exceeds any previous models from OMRON.

The protective structure eliminates the need for screws to hold a cover, so there are no worries about loose screws leading to liquid penetration.

And the model number is laser-marked on the housing so it's always readable when the time comes to order maintenance parts.

The compact, easy-to-use E3ZM-C with built-in amplifier is ideal for oily environments.



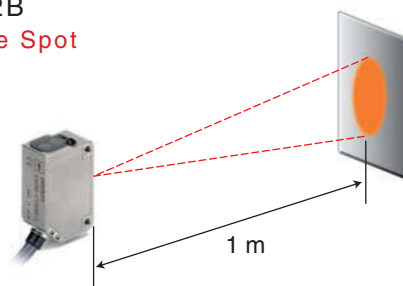
E3ZM-C Laser Marking

## Industry Top Perfectly Reliable Detection Performance and Connection Method

### Visible Beam. Long-distance Operation Even in Dusty, Dirty Environments

The E3ZM-CT□2B uses a bright orange LED to generate a spot that's visible 1 m away. And the sensing distance of 20 m provides more leeway in detection (response time: 2 ms). It all adds up to a more visible, more dependable worksite.

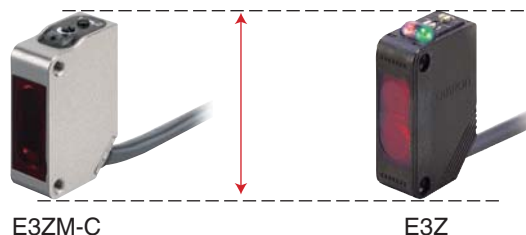
E3ZM-CT□2B  
Bright Orange Spot



### World's Smallest, and Yet Robust Patent Pending

The E3ZM-C is the same compact size as the E3Z, making it the smallest square metal photoelectric sensor in the world (according to OMRON investigation).

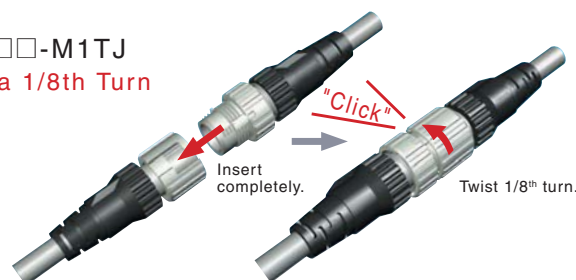
The SUS316L housing makes it robust, and removes all worries of the coating coming off.



### Simple, Yet Dependable M12 Twist-and-Click Pre-wired Connectors

These Connectors match the XS5 Connectors released from August 2006, which reduce wiring work. They eliminate the troublesome need to control torque when tightening connectors, and remove worries about screws loosening due to vibration.

E3ZM-C□□□-M1TJ  
Locks with a 1/8th Turn

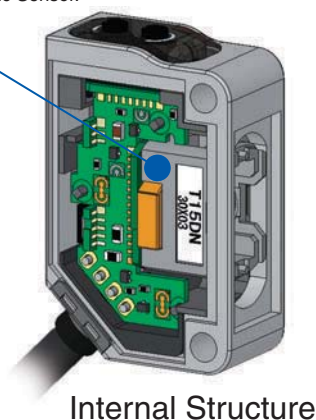


Smartclick

## Unique Miniaturization and Modularization Technologies

### Sensing Module

The optical system and signal processing are all contained in one module, providing all the main functions required of a Photoelectric Sensor.



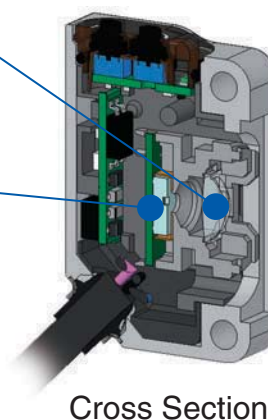
### Optical System

Maximizes manufacturing technology, including sophisticated inline optical axis adjustment.

### Signal Processing

Leading-edge technology for stabilization and miniaturization is obvious in the photo IC, which includes an external light interference prevention algorithm, CSP\* mounting, and other components.

\*Chip Scale Package



**Application Precaution** Use the E3ZM-T/-R/-D/-LS in food processing or beverage filling applications where cleaners or disinfectants are present.

## Ordering Information

### Sensors (Refer to Dimensions on page 13.)

Orange light   Red light   Infrared light

Sensing method	Appearance	Connection method	Sensing distance	Model	
				NPN output	PNP output
Through-beam (Emitter + Receiver)*1		Pre-wired (2 m)		<b>E3ZM-CT61 2M</b> Emitter E3ZM-CT61-L 2M Receiver E3ZM-CT61-D 2M	<b>E3ZM-CT81 2M</b> Emitter E3ZM-CT81-L 2M Receiver E3ZM-CT81-D 2M
		Pre-wired (5 m)		<b>E3ZM-CT61 5M</b> Emitter E3ZM-CT61-L 5M Receiver E3ZM-CT61-D 5M	<b>E3ZM-CT81 5M</b> Emitter E3ZM-CT81-L 5M Receiver E3ZM-CT81-D 5M
		M12 twist-and-click pre-wired connector (0.3 m)		<b>E3ZM-CT61-M1TJ 0.3M</b> Emitter E3ZM-CT61-L-M1TJ 0.3M Receiver E3ZM-CT61-D-M1TJ 0.3M	<b>E3ZM-CT81-M1TJ 0.3M</b> Emitter E3ZM-CT81-L-M1TJ 0.3M Receiver E3ZM-CT81-D-M1TJ 0.3M
		Pre-wired (2 m)		<b>E3ZM-CT62B 2M</b> Emitter E3ZM-CT62B-L 2M Receiver E3ZM-CT62B-D 2M	<b>E3ZM-CT82B 2M</b> Emitter E3ZM-CT82B-L 2M Receiver E3ZM-CT82B-D 2M
		Pre-wired (5 m)		<b>E3ZM-CT62B 5M</b> Emitter E3ZM-CT62B-L 5M Receiver E3ZM-CT62B-D 5M	<b>E3ZM-CT82B 5M</b> Emitter E3ZM-CT82B-L 5M Receiver E3ZM-CT82B-D 5M
		M12 twist-and-click pre-wired connector (0.3 m)		<b>E3ZM-CT62B-M1TJ 0.3M</b> Emitter E3ZM-CT62B-L-M1TJ 0.3M Receiver E3ZM-CT62B-D-M1TJ 0.3M	<b>E3ZM-CT82B-M1TJ 0.3M</b> Emitter E3ZM-CT82B-L-M1TJ 0.3M Receiver E3ZM-CT82B-D-M1TJ 0.3M
Retro-reflective		Pre-wired (2 m)		<b>E3ZM-CR61 2M</b>	<b>E3ZM-CR81 2M</b>
		M12 twist-and-click pre-wired connector (0.3 m)	4 m *2 (100 mm) (Using E39-R1S)	<b>E3ZM-CR61-M1TJ 0.3M</b>	<b>E3ZM-CR81-M1TJ 0.3M</b>
Diffuse-reflective		Pre-wired (2 m)		<b>E3ZM-CD62 2M</b>	<b>E3ZM-CD82 2M</b>
		M12 twist-and-click pre-wired connector (0.3 m)		<b>E3ZM-CD62-M1TJ 0.3M</b>	<b>E3ZM-CD82-M1TJ 0.3M</b>
BGS reflective (fixed distance)		Pre-wired (2 m)		<b>E3ZM-CL61H 2M</b>	<b>E3ZM-CL81H 2M</b>
		M12 twist-and-click pre-wired connector (0.3 m)		<b>E3ZM-CL61H-M1TJ 0.3M</b>	<b>E3ZM-CL81H-M1TJ 0.3M</b>
		Pre-wired (2 m)		<b>E3ZM-CL62H 2M</b>	<b>E3ZM-CL82H 2M</b>
		M12 twist-and-click pre-wired connector (0.3 m)		<b>E3ZM-CL62H-M1TJ 0.3M</b>	<b>E3ZM-CL82H-M1TJ 0.3M</b>
		Pre-wired (2 m)		<b>E3ZM-CL64H 2M</b>	<b>E3ZM-CL84H 2M</b>
		M12 twist-and-click pre-wired connector (0.3 m)		<b>E3ZM-CL64H-M1TJ 0.3M</b>	<b>E3ZM-CL84H-M1TJ 0.3M</b>

\*1. Through-beam Sensors are normally sold in sets that include both the Emitter and Receiver.

Orders for individual Emitters and Receivers are accepted. (Modifications are required for some models. Ask your OMRON representative for details.)

\*2. Set the distance between the Sensor and the Reflector so that it is at least the value in parentheses.

\*3. The Reflector is sold separately. Select the Reflector model most suited to the application.


#### We Can Manufacture Other Models to Meet Your Requirements

1. Retro-reflective, Diffuse-reflective, and BGS-reflective Models are also available with a 5-m pre-wired cable. When ordering, add the cable length to the end of the model number (e.g., E3ZM-CD62 5M).
2. Models with no moving parts (i.e., without a sensitivity adjuster or mode selection switch) are also available, as are models with built-in slits (through-beam, 0.8 m) (e.g., E3ZM-CT83H 2M for no sensitivity adjustment, wire-connection selection of operation mode, and built-in slit).
3. Through-beam Models are also available with a light emission stop function. When ordering, add "-GO" to the end of the model number (e.g., E3ZM-CT61-GO-2M).

Ask your OMRON representative for information on models, specifications, delivery, and whether there are any new modifications.










## Accessories

**Sensor I/O Connectors** (Models with Pre-wired Connectors: A Connector is not provided with the Sensor. Be sure to order a Connector separately.)  
(Refer to *Dimensions on XS5*.)

Size	Cable specifications	Appearance	Cable		Model
M12 (For -M1TJ models)	Standard	Straight 	2 m	4-wire	XS5F-D421-D80-A
	oil-resistant cable (polyurethane)		5 m		XS5F-D421-G80-A
			2 m		XS5F-D421-D80-P
			5 m		XS5F-D421-G80-P

Note 1. When using a Through-beam Sensor, order one Connector for the Receiver and one for the Emitter.  
2. Ask your OMRON representative about connectors with other specifications.

**Mounting Brackets** A Mounting Bracket is not provided with the Sensor. Order a Mounting Bracket separately if required.  
(Refer to *Dimensions on E39-L/F39-L/E39-S/E39-R*.)

Appearance	Model	Quantity	Remarks	Appearance	Model	Quantity	Remarks
	E39-L153 (SUS304)	1	Mounting Brackets		E39-L98 (SUS304)	1	Metal Protective Cover Bracket *
	E39-L104 (SUS304)	1			E39-L150 (SUS304)	1 set	(Sensor adjuster)
	E39-L43 (SUS304)	1	Horizontal Mounting Bracket *		E39-L151 (SUS304)	1 set	Easily mounted to the aluminum frame rails of conveyors and easily adjusted. For vertical angle adjustment
	E39-L142 (SUS304)	1	Horizontal Protective Cover Bracket *				
	E39-L44 (SUS304)	1	Rear Mounting Bracket		E39-L144 (SUS304)	1	Compact Protective Cover Bracket *

Note: When using a Through-beam Sensor, order one Mounting Bracket for the Receiver and one for the Emitter.  
\*Cannot be used for Standard Connector models.

**Reflector** (A Reflector is required for Retro-reflective Sensors: A Reflector is not provided with the Sensor. Be sure to order a Reflector.)  
(Refer to *Dimensions on E39-L/F39-L/E39-S/E39-R*.)

Name	E3ZM-CR sensing distance (typical) *	Model	Quantity	Remarks
Reflector	3 m (100 mm) (rated value)	E39-R1	1	· Reflectors are not provided with Retroreflective models. · The MSR function is enabled.
	4 m (100 mm) (rated value)	E39-R1S	1	
	5 m (100 mm)	E39-R2	1	
	2.5 m (100 mm)	E39-R9	1	
	3.5 m (100 mm)	E39-R10	1	
Small Reflector	1.5 m (50 mm)	E39-R3	1	

Note: When using a Reflector without a rated value, use 0.7 times typical value as a guideline for the sensing distance.  
\*Set the distance between the Sensor and the Reflector so that it is at least the value in parentheses.

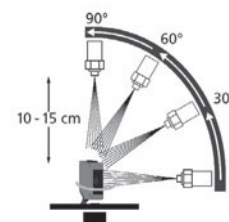
## Ratings and Specifications

Sensing method		Through-beam		Retro-reflective with MSR function	Diffuse-reflective
Model	NPN output	E3ZM-CT61 (-M1TJ)	E3ZM-CT62B (-M1TJ)	E3ZM-CR61 (-M1TJ)	E3ZM-CD62 (-M1TJ)
Item	PNP output	E3ZM-CT81 (-M1TJ)	E3ZM-CT82B (-M1TJ)	E3ZM-CR81 (-M1TJ)	E3ZM-CD82 (-M1TJ)
Sensing distance		15 m	20 m	4 m [100 mm] *1 (Using E39-R1S) 3 m [100 mm] *1 (Using E39-R1)	1 m (White paper 300 × 300 mm)
Spot diameter		---			
Standard sensing object		Opaque: 12-mm dia. min.		Opaque: 75-mm dia. min.	---
Differential travel		---			20% of sensing distance max.
Reflectivity characteristic (black/white error)		---			
Directional angle		Emitter, Receiver: 3° to 15° (Distance between emitter and receiver. Rated sensing distance)		Sensor: 3° to 10° Reflector: 30° (Distance to Reflector. Rated sensing distance)	---
Light source (wavelength)		Infrared LED (870 nm)	Orange LED (615 nm)	Red LED (660 nm)	Infrared LED (860 nm)
Power supply voltage		10 to 30 VDC, including 10% ripple (p-p)			
Current consumption		40 mA (Emitter 20 mA max., Receiver 20 mA max.)		25 mA max.	
Control output		Load power supply voltage: 30 VDC max., Load current: 100 mA max. (Residual voltage: 2 V max.) Open-collector output (NPN/PNP output depending on model) Light ON/Dark ON switch selectable			
Protection circuits		Reversed power supply polarity protection, Output short-circuit protection, Reversed output polarity protection		Reversed power supply polarity protection, Output short-circuit protection, Reversed output polarity protection, Mutual interference prevention	
Response time		Operate or reset: 1 ms max.	Operate or reset: 2 ms max.	Operate or reset: 1 ms max.	
Sensitivity adjustment		One-turn adjuster			
Ambient illumination (Receiver side)		Incandescent lamp: 3,000 lx max., Sunlight: 10,000 lx max.			
Ambient temperature range		Operating: -25 to 55°C, Storage: -40 to 70°C (with no icing or condensation)			
Ambient humidity range		Operating: 35% to 85%, Storage: 35% to 95% (with no condensation)			
Insulation resistance		20 MΩ min. at 500 VDC			
Dielectric strength		1,000 VAC, 50/60 Hz for 1 min			
Vibration resistance		Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions			
Shock resistance		Destruction: 500 m/s <sup>2</sup> 3 times each in X, Y, and Z directions			
Degree of protection *2		IEC IP67 (oil resistance to OMRON in-house standard), DIN 40050-9: IP69K			
Connection method		Pre-wired (standard length: 2 m), -M1TJ: Pre-wired connector (standard length: 300 mm)			
Indicators		Operation indicator (yellow), Stability indicator (green) (Emitter has only power supply indicator (green).)			
Weight (packed state)	Pre-wired models	Approx. 150 g		Approx. 90 g	
Housing material		SUS316L			
Cable material		Oil-resistant vinyl chloride			
Lens material		PMMA (polymethylmethacrylate)			
Indicator material		PES (polyethersulfone)			
Sensitivity adjustment and mode selector switch		PEEK (polyetheretherketone)			
Seal material		Fluoro rubber			
Accessories		Instruction sheet (Note: Reflectors and Mounting Brackets are sold separately.)			

\*1. Values in parentheses indicate the minimum required distance between the Sensor and Reflector.

\*2. IP69K Degree of Protection Specification

IP69K is a protection standard against high temperature and high-pressure water defined in the German standard DIN 40050, Part 9. The test piece is sprayed with water at 80°C at a water pressure of 80 to 100 BAR using a specified nozzle shape at a rate of 14 to 16 liters/min. The distance between the test piece and nozzle is 10 to 15 cm, and water is sprayed horizontally for 30 seconds each at 0°, 30°, 60° and 90° while rotating the test piece on a horizontal plane.

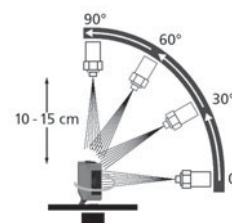




Model		Sensing method	BGS Reflective		
		NPN output	E3ZM-CL61H (-M1TJ)	E3ZM-CL62H (-M1TJ)	E3ZM-CL64H (-M1TJ)
Item	PNP output		E3ZM-CL81H (-M1TJ)	E3ZM-CL82H (-M1TJ)	E3ZM-CL84H (-M1TJ)
Sensing distance			10 to 100 mm (White paper 100 × 100 mm)	10 to 150 mm (White paper 100 × 100 mm)	10 to 200 mm (White paper 100 × 100 mm)
Spot diameter			4-mm dia. at sensing distance of 100 mm	12-mm dia. at sensing distance of 150 mm	18-mm dia. at sensing distance of 200 mm
Standard sensing object			---		
Differential travel			3% of sensing distance max.	15% of sensing distance max.	20% of sensing distance max.
Reflectivity characteristics (black/white error)			5% of sensing distance max.	10% of sensing distance max.	20% of sensing distance max.
Directional angle			---		
Light source (wavelength)			Red LED (650 nm)	Red LED (660 nm)	
Power supply voltage			10 to 30 VDC, including 10% ripple (p-p)		
Current consumption			25 mA max.		
Control output			Load power supply voltage: 30 VDC max., Load current: 100 mA max. (Residual voltage: 2 V max.) Open-collector output (NPN/PNP output depending on model) Light ON/Dark ON cable connection selectable		
Protection circuits			Reversed power supply polarity protection, Output short-circuit protection, Reversed output polarity protection, Mutual interference protection		
Response time			Operate or reset: 1 ms max.		
Sensitivity adjustment			---		
Ambient illumination (Receiver side)			Incandescent lamp: 3,000 lx max., Sunlight: 10,000 lx max.		
Ambient temperature range			Operating: −25 to 55°C, Storage: −40 to 70°C (with no icing or condensation)		
Ambient humidity range			Operating: 35% to 85%, Storage: 35% to 95% (with no condensation)		
Insulation resistance			20 MΩ min. at 500 VDC		
Dielectric strength			1,000 VAC, 50/60 Hz for 1 min		
Vibration resistance			Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions		
Shock resistance			Destruction: 500 m/s <sup>2</sup> 3 times each in X, Y, and Z directions		
Degree of protection *			IEC IP67 (oil resistance to OMRON standards), DIN 40050-9: IP69K		
Connection method			Pre-wired (standard length: 2 m), -M1TJ: Pre-wired connector (standard length: 300-mm)		
Indicators			Operation indicator (yellow), Stability indicator (green)		
Weight (packed state)	Pre-wired models		Approx. 90 g		
Housing material			SUS316L		
Cable material			Oil-resistant vinyl cable		
Lens material			PMMA (polymethylmethacrylate)		
Indicator material			PES (polyethersulfone)		
Seal material			Fluoro rubber		
Accessories			Instruction sheet (Note: Mounting Brackets are sold separately.)		

\*IP69K Degree of Protection Specification

IP69K is a protection standard against high temperature and high-pressure water defined in the German standard DIN 40050, Part 9. The test piece is sprayed with water at 80°C at a water pressure of 80 to 100 BAR using a specified nozzle shape at a rate of 14 to 16 liters/min. The distance between the test piece and nozzle is 10 to 15 cm, and water is sprayed horizontally for 30 seconds each at 0°, 30°, 60°, and 90° while rotating the test piece on a horizontal plane.

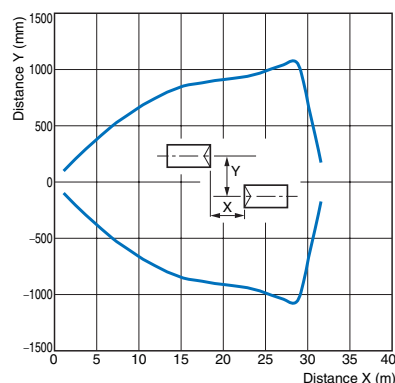


## Engineering Data (Typical)

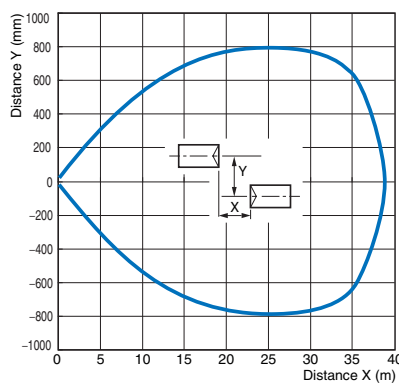
### Parallel Operating Range

#### Through-beam Models

##### E3ZM-CT□1

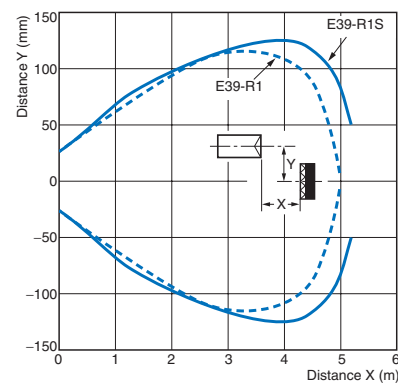


##### E3ZM-CT□2B



#### Retro-reflective Models

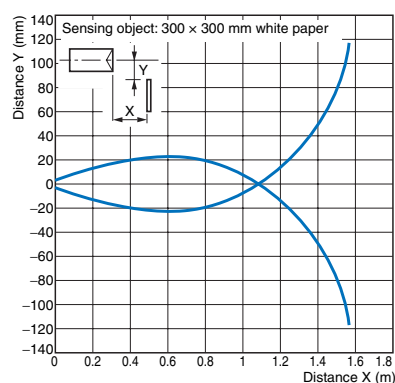
##### E3ZM-CR□1



### Operating Range

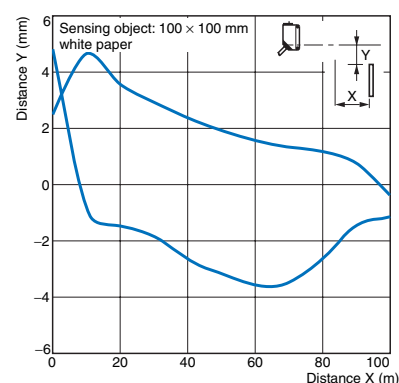
#### Diffuse-reflective Models

##### E3ZM-CD□2

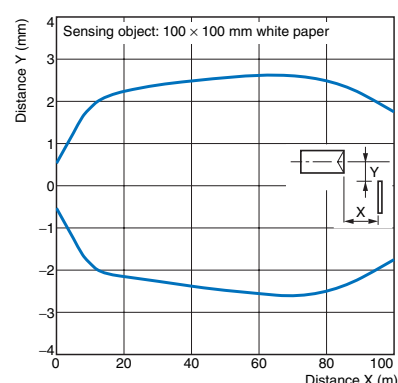


#### BGS Reflective Models

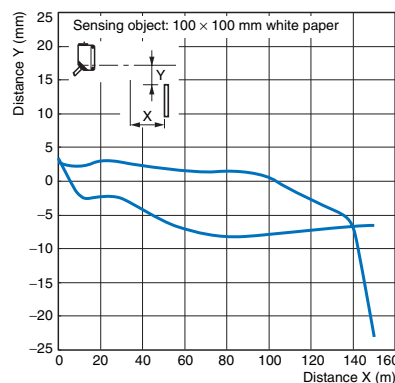
##### E3ZM-CL□1H (Vertical)



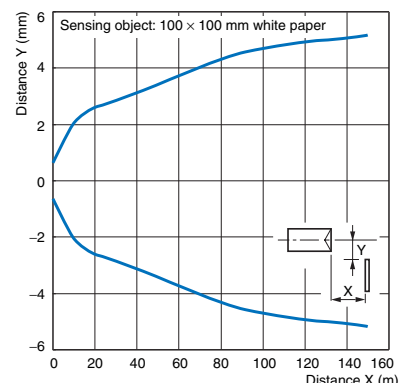
##### E3ZM-CL□1H (Horizontal)



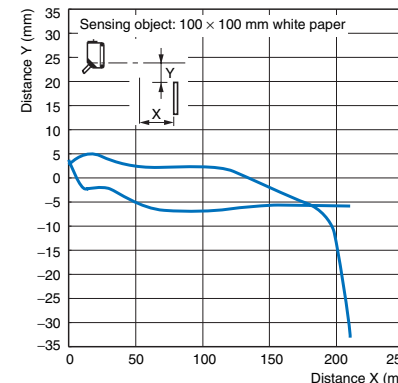
##### E3ZM-CL□2H (Vertical)



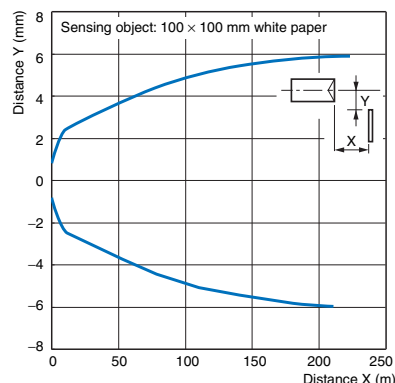
##### E3ZM-CL□2H (Horizontal)



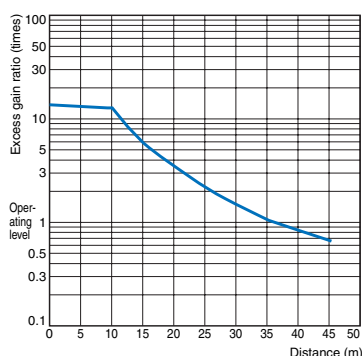
##### E3ZM-CL□4H (Vertical)



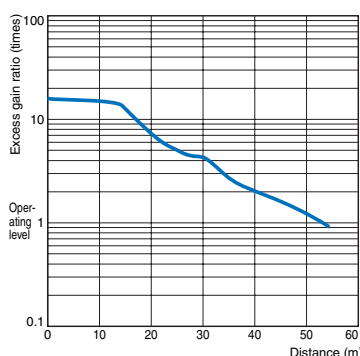
##### E3ZM-CL□4H (Horizontal)



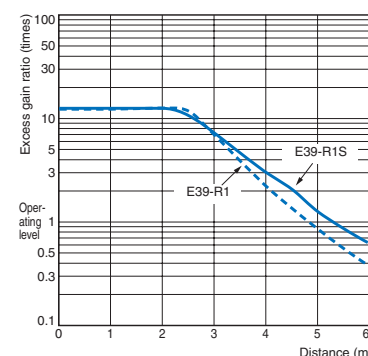
## Excess Gain vs. Distance Through-beam Models E3ZM-CT□1



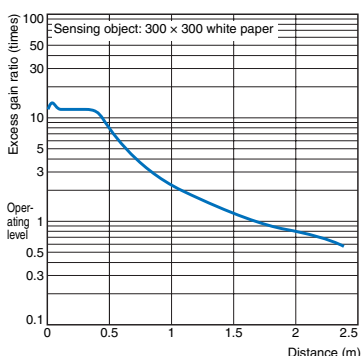
## E3ZM-CT□2B



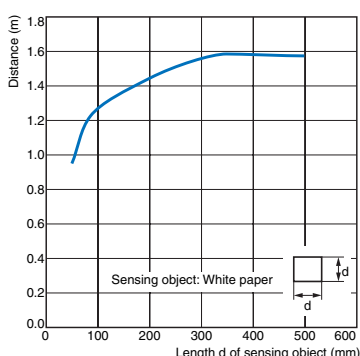
## Retro-reflective Models E3ZM-CR□1



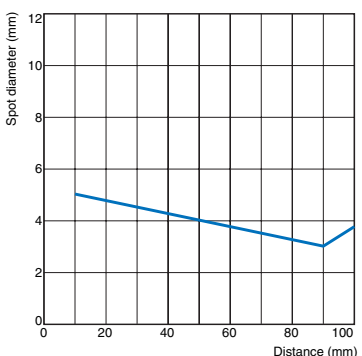
## Diffuse-reflective Models E3ZM-CD□2



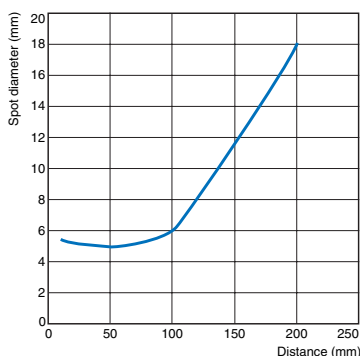
## Sensing Object Size vs. Distance Diffuse-reflective Models E3ZM-CD□2



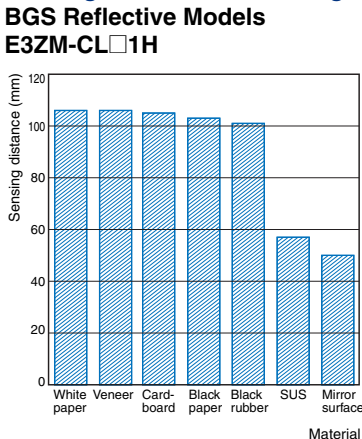
## Spot Diameter vs. Distance BGS Reflective Models E3ZM-CL□1H



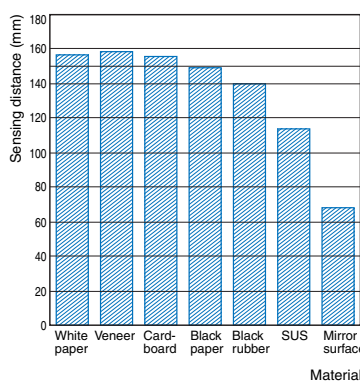
## E3ZM-CL□2H/CL□4H



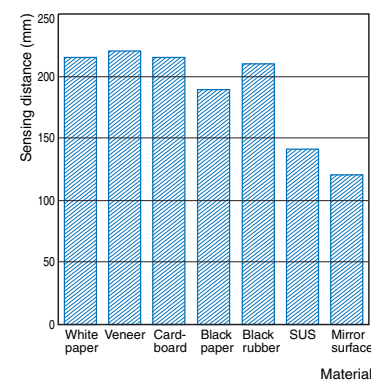
## Sensing Distance vs. Sensing Object Material BGS Reflective Models E3ZM-CL□1H



## E3ZM-CL□2H



## E3ZM-CL□4H





## I/O Circuit Diagrams

## NPN Output

Model	Operation mode	Timing charts	Operation selector switch	Output circuit
E3ZM-CT61* E3ZM-CT62B* E3ZM-CR61 E3ZM-CD62	Light ON	Incident light No incident light Operation indicator (yellow) ON OFF Output transistor ON OFF Load (e.g., relay) Operate Reset (Between brown and black leads)	L side (LIGHT ON)	Through-beam Receivers, Retro-reflective Models, Diffuse-reflective Models 
	Dark ON	Incident light No incident light Operation indicator (yellow) ON OFF Output transistor ON OFF Load (e.g., relay) Operate Reset (Between brown and black leads)	D side (DARK ON)	
E3ZM-CL61H E3ZM-CL62H E3ZM-CL64H	Light ON	NEAR FAR Operation indicator (yellow) ON OFF Output transistor ON OFF Load (e.g., relay) Operate Reset (Between brown and black leads)	Connect pink lead (2) to brown lead (1).	
	Dark ON	NEAR FAR Operation indicator (yellow) ON OFF Output transistor ON OFF Load (e.g., relay) Operate Reset (Between brown and black leads)	Connect pink lead (2) to blue lead (3) or leave open.	

## PNP Output

Model	Operation mode	Timing charts	Operation selector switch	Output circuit
E3ZM-CT81* E3ZM-CT82B* E3ZM-CR81 E3ZM-CD82	Light ON	Incident light No incident light Operation indicator (yellow) ON OFF Output transistor ON OFF Load (e.g., relay) Operate Reset (Between blue and black leads)	L side (LIGHT ON)	Through-beam Receivers, Retro-reflective Models, Diffuse-reflective Models 
	Dark ON	Incident light No incident light Operation indicator (yellow) ON OFF Output transistor ON OFF Load (e.g., relay) Operate Reset (Between blue and black leads)	D side (DARK ON)	
E3ZM-CL81H E3ZM-CL82H E3ZM-CL84H	Light ON	NEAR FAR Operation indicator (yellow) ON OFF Output transistor ON OFF Load (e.g., relay) Operate Reset (Between blue and black leads)	Connect pink lead (2) to brown lead (1).	
	Dark ON	NEAR FAR Operation indicator (yellow) ON OFF Output transistor ON OFF Load (e.g., relay) Operate Reset (Between blue and black leads)	Connect pink lead (2) to blue lead (3) or leave open.	

## Emitter (Either NPN or PNP Output)

Model*	Circuit
E3ZM-CT61 E3ZM-CT62B E3ZM-CT81 E3ZM-CT82B	Through-beam Emitter 

\*Models numbers for Through-beam Sensors (E3ZM-CT□□(-M1TJ)) are for sets that include both the Emitter and Receiver.

The model number of the Emitter is expressed by adding "L" to the set model number (example: E3ZM-CT61-L 2M), the model number of the Receiver, by adding "D" (example: E3ZM-CT61-D 2M.) Refer to *Ordering Information* to confirm model numbers for Emitter and Receivers.

## Connector Pin Arrangement

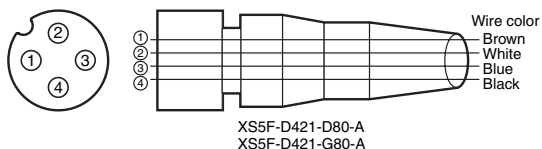
### M12 Pre-wired Connector

#### M12 Connector Pin Arrangement



## Plugs (Sensor I/O Connectors)

### M12 Smartclick Connector



## Nomenclature

### Sensors with Sensitivity Adjuster and Operation Selector

#### Through-beam Models

E3ZM-CT□□ (Receiver)

#### Retro-reflective Models

E3ZM-CR□□

#### Diffuse-reflective Models

E3ZM-CD□□

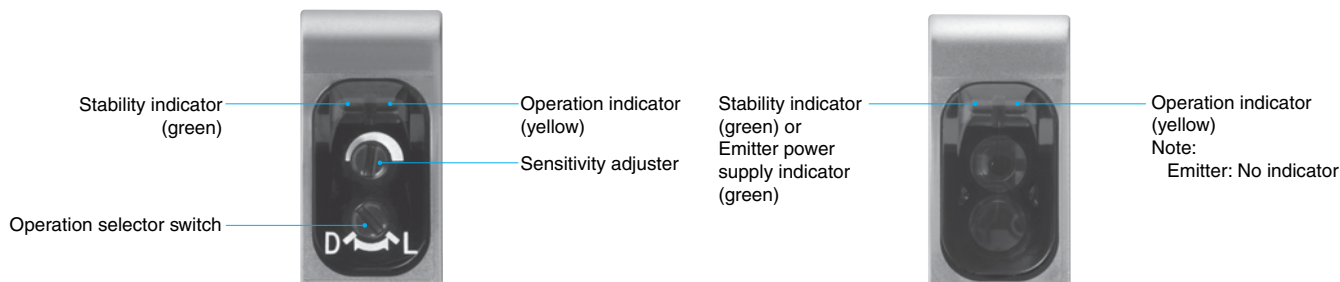
### Non-adjustable Emitter

#### BGS Reflective Models

E3ZM-CL□□H

#### Through-beam Models

E3ZM-CT□□ (Emitter)



## Safety Precautions

Refer to *Warranty and Limitations of Liability*.

### WARNING

This product is not designed or rated for directly or indirectly ensuring safety of persons.

Do not use it for such a purpose.



### CAUTION

Do not use the product with voltage in excess of the rated voltage. Excess voltage may result in malfunction or fire.



Never use the product with an AC power supply.

Otherwise, explosion may result.



When cleaning the product, do not apply a high-pressure spray of water to one part of the product.

Otherwise, parts may become damaged and the degree of protection may be degraded.



High-temperature environments may result in burn injury.



### Precautions for Safe Use

The following precautions must be observed to ensure safe operation of the Sensor.

#### Operating Environment

Do not use the Sensor in an environment where explosive or flammable gas is present.

#### Connecting Connectors

Be sure to hold the connector cover when inserting or removing the connector. Be sure to tighten the connector lock by hand; do not use pliers or other tools. If the tightening is insufficient, the degree of protection will not be maintained and the Sensor may become loose due to vibration. The appropriate tightening torque is 0.39 to 0.49 N·m for M12 metal connectors and 0.3 to 0.4 N·m for M8 metal connectors.

#### Load

Do not use a load that exceeds the rated load.

#### Low-temperature Environments

Do not touch the metal surface with your bare hands when the temperature is low. Touching the surface may result in a cold burn.

#### Rotation Torque for Sensitivity Adjustment and Selector Switch

Adjust with a torque of 0.06 N·m or less.

#### Environments with Cleaners and Disinfectants (e.g., Food Processing Lines)

Do not use the Sensor in environments subject to cleaners and disinfectants. They may reduce the degree of protection.

#### Modifications

Do not attempt to disassemble, repair, or modify the Sensor.

#### Outdoor Use

Do not use the Sensor in locations subject to direct sunlight.

#### Cleaning

Do not use thinner, alcohol, or other organic solvents. Otherwise, the optical properties and degree of protection may be degraded.

#### Surface Temperature

Burn injury may occur. The Sensor surface temperature rises depending on application conditions, such as the ambient temperature and the power supply voltage. Use caution when operating or performing maintenance on the Sensor.

### Precautions for Correct Use

Do not use the Sensor in any atmosphere or environment that exceeds the ratings.

#### Do not install the Sensor in the following locations.

- (1) Locations subject to direct sunlight
- (2) Locations subject to condensation due to high humidity
- (3) Locations subject to corrosive gas
- (4) Locations where the Sensor may receive direct vibration or shock

#### Connecting and Mounting

- (1) The maximum power supply voltage is 30 VDC. Before turning the power ON, make sure that the power supply voltage does not exceed the maximum voltage.
- (2) Laying Sensor wiring in the same conduit or duct as high-voltage wires or power lines may result in malfunction or damage due to induction. As a general rule, wire the Sensor in a separate conduit or use shielded cable.
- (3) Use an extension cable with a minimum thickness of 0.3 mm<sup>2</sup> and less than 100 m long.
- (4) Do not pull on the cable with excessive force.
- (5) Pounding the Photoelectric Sensor with a hammer or other tool during mounting will impair water resistance. Also, use M3 screws.
- (6) Mount the Sensor either using the bracket (sold separately) or on a flat surface.
- (7) Be sure to turn OFF the power supply before inserting or removing the connector.

#### Cleaning

Never use thinner or other solvents. Otherwise, the Sensor surface may be dissolved.

#### Power Supply

If a commercial switching regulator is used, ground the FG (frame ground) terminal.

#### Power Supply Reset Time

The Sensor will be able to detect objects 100 ms after the power supply is turned ON. Start using the Sensor 100 ms or more after turning ON the power supply. If the load and the Sensor are connected to separate power supplies, be sure to turn ON the Sensor first.

#### Turning OFF the Power Supply

Output pulses may be generated even when the power supply is OFF. Therefore, it is recommended to first turn OFF the power supply for the load or the load line.

#### Load Short-circuit Protection

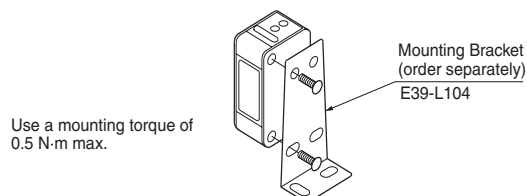
This Sensor is equipped with load short-circuit protection, but be sure to not short circuit the load. Be sure to not use an output current flow that exceeds the rated current. If a load short circuit occurs, the output will turn OFF, so check the wiring before turning ON the power supply again. The short-circuit protection circuit will be reset. The load short-circuit protection will operate when the current flow reaches 1.8 times the rated load current. When using a capacitive load, use an inrush current of 1.8 times the rated load current or lower.

#### Water Resistance

Do not use the Sensor in water, rainfall, or outdoors.

#### When disposing of the Sensor, treat it as industrial waste.

#### Mounting Diagram



#### Oil Resistance

The Sensor has passed oil resistance testing for the oils listed in the following table. Use this table as a guide when considering lubricants and cutting oils.

Test oil type	Product name	Kinetic viscosity at 40°C (mm <sup>2</sup> /s)	pH (dilution rate)
Lubricants	Velocity Oil No. 3	2.02	---
Non-water-soluble cutting oils	Yushiron Oil No.2 AC	Less than 10	---
Water-soluble cutting oils	Yushiroken EC50T3	---	10.1 (×30)
	Yushiroken EC50T5		9.9 (×30)
	Yushiroken S46D		9.9 (×50)
	Yushiroken S50N		8.6 (×50)
	Yushiron Lubric HWC68		9.1 (×30)
	Yushiroken Synthetic #770TG		9.9 (×20)
	Emulcut FA-900ST		9.7 (×30)
	Multicool CSF-9000		9.7 (×20)
	Sugicut CS-68JS-1		9.6 (×20)
	Toyocool 3A-666		9.6 (×20)
	Gryton 1700		9.1 (×10)
	Gryton 1700D		9.3 (×3)

Note 1. The Sensor was immersed in the above oils for 240 h at 55°C and then passed an insulation resistance test at 100 MΩ.

2. Use the kinetic viscosities and pHs in the above table as a guide when using the Sensor in environments containing oils not listed in the table. Additives in the oil may also affect performance. Always test applicability in advance.

## Dimensions

Tolerance class IT16 applies to dimensions in this datasheet unless otherwise specified.

For models with M8 connectors, refer to the dimensions of models with the same sensing method in *Dimensions* in the *E3ZM Datasheet*. The dimensions of the E3ZM-C and E3ZM are the same.

## Sensors

### Through-beam Models\*

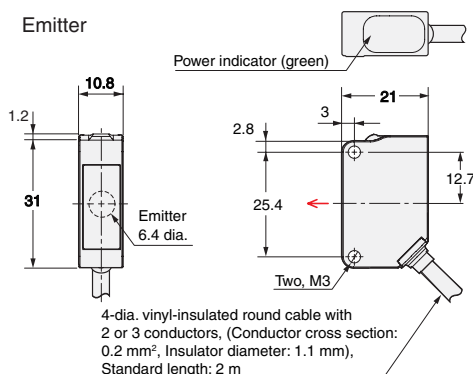
#### Pre-wired Models

E3ZM-CT61

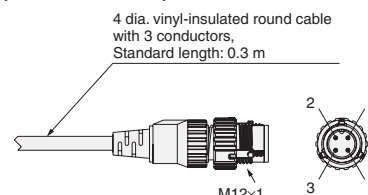
E3ZM-CT81

E3ZM-CT62B

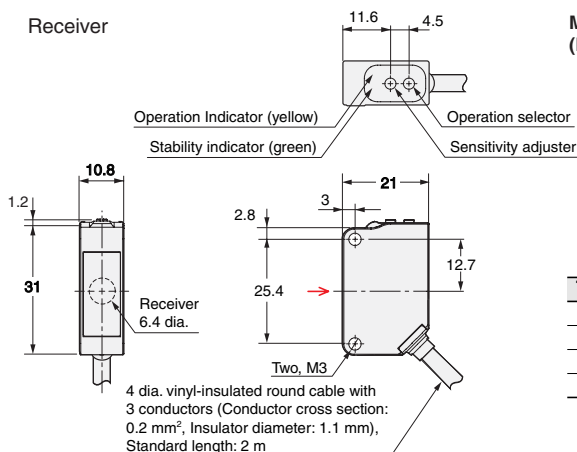
E3ZM-CT82B



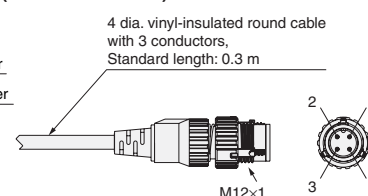
#### M12 Pre-wired Connector (E3ZM-□□□-M1TJ)



Terminal No.	Specifications
1	+V
2	---
3	0 V
4	---



#### M12 Pre-wired Connector (E3ZM-□□□-M1TJ)



Terminal No.	Specifications
1	+V
2	---
3	0 V
4	Output

### Retro-reflective Models

#### Pre-wired Models

E3ZM-CR61

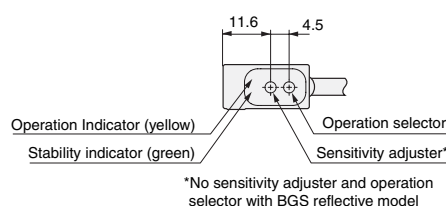
E3ZM-CR81

### Diffuse-reflective Models

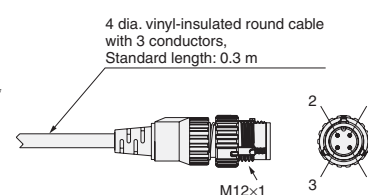
#### Pre-wired Models

E3ZM-CD62

E3ZM-CD82



#### M12 Pre-wired Connector (E3ZM-□□□-M1TJ)



Terminal No.	Specifications
1	+V
2	---
3	0 V
4	Output

### BGS Reflective Models

#### Pre-wired Models

E3ZM-CL61H

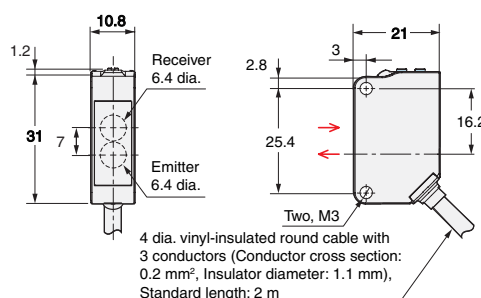
E3ZM-CL62H

E3ZM-CL64H

E3ZM-CL81H

E3ZM-CL82H

E3ZM-CL84H



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